

Date: Wednesday, 21/01/2009 7:38:08 AM
 User: Melanie Fauteux

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : BUSHING
 Job Number : 44988
 Estimate Number : 13454
 P.O. Number :
 This Issue : 21/01/2009 S.O. No. :
 Prsht Rev. : NC Part Number : PB6743001225
 First Issue : / / Type : SMALL / MED FAB Drawing Number : B6743001 P.18
 Previous Run : 43711 Drawing Revision : B1
 Material :
 Due Date : 27/01/2009 Qty: 80 Um: Each
 Written By :
 Checked & Approved By : mf 09-01-21
 Comment : Est Rev:A 08-06-26 new issue EC verified by:DD

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6R0500 6061-T6 Round Bar .500"



Comment: Qty.: 0.1050 f(s)/Unit Total : 8.4000 f(s)

6061T6 round bar .500"

BATCH: M110532

104
09/01/26

80 pcs

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: 1-TURN AS PER FOLIO FA566 & DWG B67-43001

FOLIO REV: AA

DWG REV: B1

14
09/01/26

80 pcs

2-DEBURR AS REQUIRED

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

14
09/01/26

80 pcs

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

52 09/01/26

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 439

SS 09/01/27 (X80)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 44988

Part Number: PB6743001225

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/01/27 *MF*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 09-01-27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

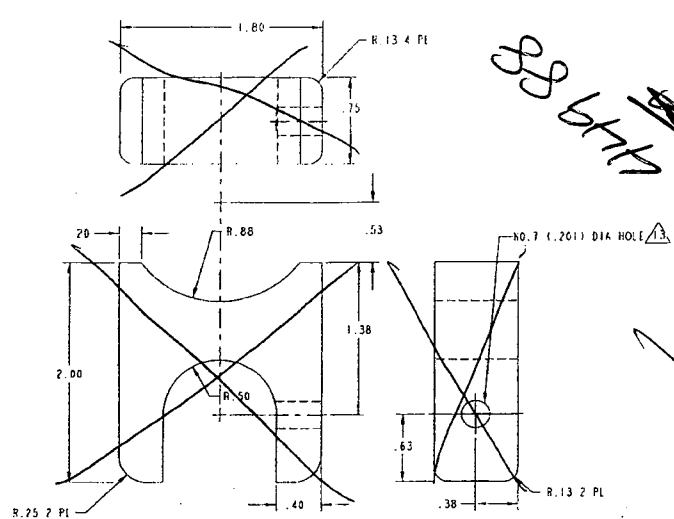
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

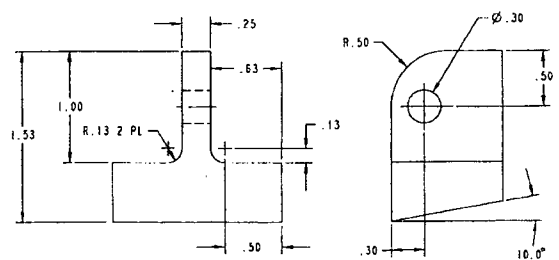
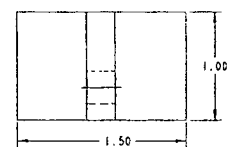
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

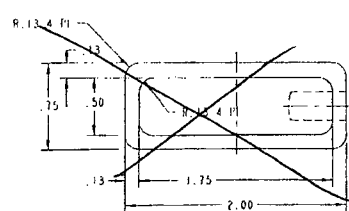
RELEASED
06 v1.60



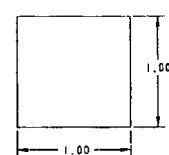
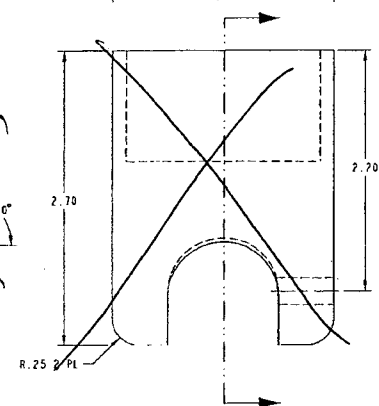
① -217 CONTOURED DETENT CLIP
MATL: 6061-T6, 00-A-200/B
SCALE 2.000
JLM
SUPERCEDED BY
D3440-5



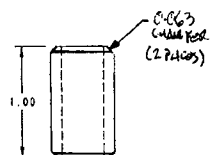
① -219 ANGLED MALE EYE
MATL: 6061-T6, 00-A-200/B
SCALE 2.000
JLM



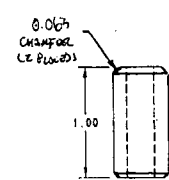
① -221 DETENT CLIP
MATL: 6061-T6, 00-A-200/B
SCALE 2.000
JLM
SUPERCEDED BY
D3440-1



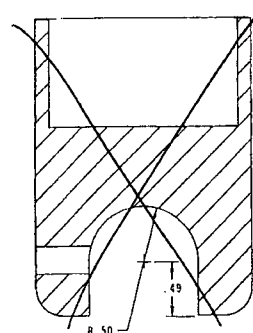
② -223 SQUARE CAP
MATL: .125 THK, 6061-T6
WN-T-700/6
SCALE 2.000



① -227 BUSHING
MATL: .563 OD X .054 WALL, 6061 T6
WN-T-700/6
SCALE 2.000



② -225 BUSHING
MATL: .500 OD X .125 WALL, 6061 T6
WN-T-700/6
SCALE 2.000



SECTION J-J
SCALE 2.000

PREMIER AVIATION, INC.
200 Aviation Parkway, Grand Prairie, Texas 75052
DATE: 08/11/88 BY: D10SUV8
SCALE: 2.000

ORIGINAL